Work Orde March 17, 2010	<b>r ID 57029</b> 1:12:23 PM										Page
Revision ID:	D119-696-043		Accept				s	Setup			
	Dual Cargo Mirror Assy  17/03/2010 Start Qty: 4.00  22/03/2010 Req'd Qty: 4.00			Cust Item II Customer:	D:				Stop		
Approvals:	Process Plan:QC:	Date: <u>//3-//</u> Date:	Tooling: SPC (Y/N):		ite:		F		Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr D3074	Revision Nbr A2 U/R			·			ÚХ	)	·		
Small Fab		orts in tube other side oper dwg D3074 des as per dwg D3074	0.00 0.00 M	rh 10	104,	1,2					

Memo

110 QC

QC5- Inspect part completeness to step on W/O

Quality Control

W/O:			VORK ORDER CHANG	ES	<u></u>	•••				
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#### Work Order ID 57029

March 17, 2010 1:12:23 PM



Page 2

Item ID:

D119-696-043

Accept

Setup Start



**Revision ID:** 

Item Name:

**Dual Cargo Mirror Assy** 

**Start Date:** 

17/03/2010

Start Qty: 4.00

**Required Date: 22/03/2010** 

Reg'd Oty: 4.00



Date:\_\_\_\_\_

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date:

Tooling:

SPC (Y/N):

Date: Date: Run

Start

Stop

Stop



Sequence ID/ Work Center ID

120

Small Fab

Small Fab

Operation Description

Small Fab

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours** 

0.00

Number

Draw

Draw Rev.

Plan Code

Accept Qty\_

Reject Qty

Reject Insp. Number Stamp

130

QC

Quality Control

Memo

Memo

Assemble as per dwg D3074

S wo113

140

Packaging

Packaging

Memo

Identify as per dwg & Stock Location:

/ 04/20 (4)

										7 4
W/O:			W	ORK ORDER CHAN	GES					
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#### Work Order ID 57029

March 17, 2010 1:12:23 PM



Page 3

Item ID:

D119-696-043

Accept



Setup Start



**Revision ID:** 

Item Name:

Dual Cargo Mirror Assy

**Start Date:** 

17/03/2010

Start Otv: 4.00

Req'd Qty: 4.00



**Cust Item ID: Customer:** 

Date:

Date:

Reference:

**Required Date: 22/03/2010** 

Α	ppr	ova	ls:

QC:

Process Plan:

Date:

Date: \_\_\_\_

Tooling:

**SPC (Y/N):** 

Run

Start

Stop



Stop



Sequence ID/ Work Center ID

150

Operation Description

QC21- Final Inspection - Work Order Release

Set Up/ Run Hours

Draw Number

Draw Plan Rev. Code

Reject Accept Qty Qty

Reject Insp. Number Stamp

Memo

0.00

0.00

**Quality Control** 

W/O:			WC	RK ORDER	CHANGE	S				-1
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#### **Picklist Print** March 17, 2010 1:12:28 PM Work Order ID: 57029 Parent Item: D119-696-043 Parent Item Name: Dual Cargo Mirror Assy Start Date: 17/03/2010 Required Date: 22/03/2010 Comments: IPP Rev:A□08-02-19□New issue □DD verified by: LL Start Oty: 4.00 Required Oty: 4.00 Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Oty on Remaining Otv Date Item Name Item ID Purch Item Location Location Seq ID Measure Hand Otv To Pick Issued Issued AN960JD10 Purchased Nο Each 0.0000 24.0000 NAS1149003635 M113288 Washer D2011-101 Manufactured Each 8.0000 8 0000 6" Mirror Warehouse Loc Otv Loc Code Location Main Warehouse ST228 .8 BX M-1 10/03/31 56795 D2054 Manufactured No Each 23.0000 8 0000 Bushing Warehouse Loc Otv Loc Code Location Main Warehouse ST005 23 8x m-h 10/03/31 4 19 D2055 Manufactured No Each 13.0000 8.0000

Clamp

Warehouse Loc Qty Loc Code Location Main Warehouse ST005 13 13

8x M-1 10/03/31

Page 1

Status

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March 17, 2010 1:12:28 PM

Work Order ID: 57029

Parent Item Name:

D119-696-043

Comments:

Parent Item:

Dual Cargo Mirror Assy

IPP Rev:A□08-02-19□New issue □DD verified by: LL



**Start Date:** 17/03/2010

**Required Date: 22/03/2010** 

Start Qty: 4.00

Required Qty: 4.00

											required Qty.	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2056  Bell Crank	ı	Manufactured	No				Each	8.0000	4.0000		***	
				<u>Wareho</u> <u>Loca</u> Main Wa ST0	ution urehouse	Loc	8	Loc Code			lolo:	3/31
D3072-1	[ <b>]]]</b>	Manufactured	No		55598 56302		2 6 Each	5.0000	4.0000	HX	M.K	· · · · · · · · · · · · · · · · · · ·
71				Wareho Loca Main Wa STO	ntion arehouse	Loc	<u>Otv</u> 5 5	Loc Code		ЦV	m-h 10/	03/3/
D3072-2  Bracket		Manufactured	No	<u>Wareho</u>	·	<u>Loc</u> (	Each	3.0000 Loc Code	4.0000	<u> </u>		

Main Warehouse ST035

B 57253

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March 17, 2010 1:12:28 PM

Work Order ID: 57029

Parent Item:

D119-696-043

Parent Item Name: Dual Cargo Mirror Assy

Comments:

MS21042L3

IPP Rev:A□08-02-19□New issue □DD verified by: LL

Purchased

No



Start Date: 17/03/2010

**Required Date: 22/03/2010** 

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.049		Purchased	No				f	78.0447	14.6947			
												,

304 RD Tube .500 x .049W

Warehouse	Loc Qty	Loc Code	
Location			. /
Main Warehouse			Mid
MAT017	78.0447395		
111814	18.0447395		111 (01) 10/03/30
114045	60		14,6947 10/03/30
	Each	2,228.000 12.0000	
<i>*</i>	•	1 <b>186</b>      <b>188</b>	

Nut

Warehouse Loc Qty Loc Code Location Main Warehouse ST300 2228 110844 35 111274 27 111668 58 112314 285 112385 103 113523 20 113537 700

1000

12x m. L 10/03/31

113644

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#### **Picklist Print**

March 17, 2010 1:12:28 PM

Work Order ID: 57029

Parent Item:

D119-696-043

Parent Item Name:

Dual Cargo Mirror Assy

Comments:

IPP Rev:A□08-02-19□New issue □DD verified by: LL

**Start Date: 17/03/2010** 

**Required Date: 22/03/2010** 

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location Last Location Route Seq ID Unit of Measure

Qty on Hand

Remaining Qty Qty To Pick **Issued** 

Date Issued

Status

Page 4

MS27039-1-18

Purchased

No

Each

108.0000 12.0000

Screw

Warehouse Loc Qty Loc Code Location Main Warehouse ST292 108

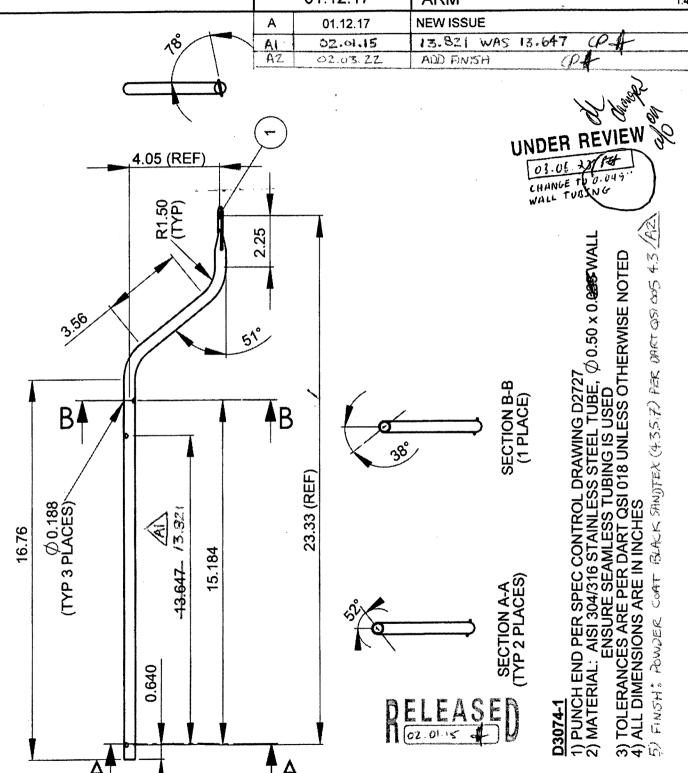
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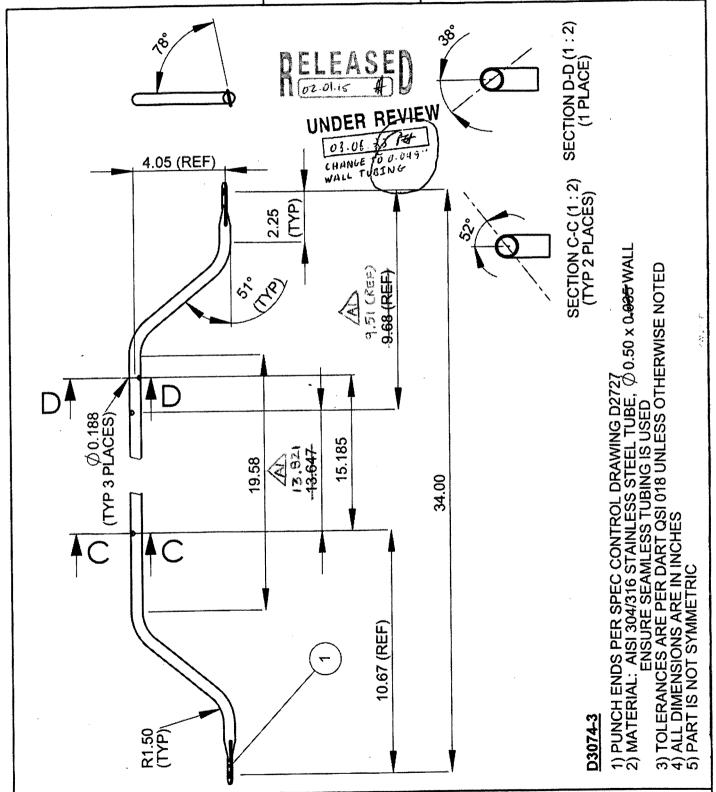
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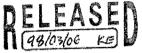


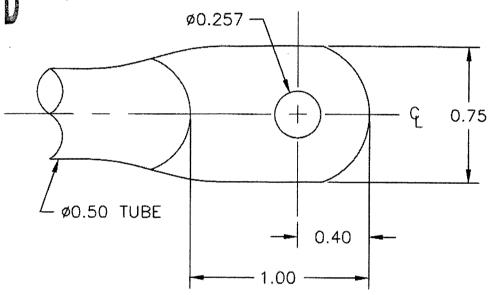
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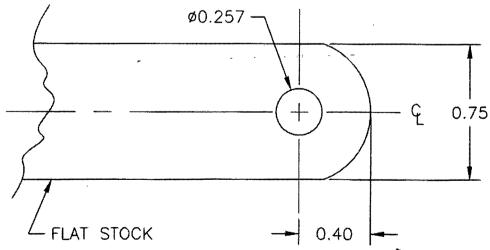
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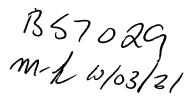


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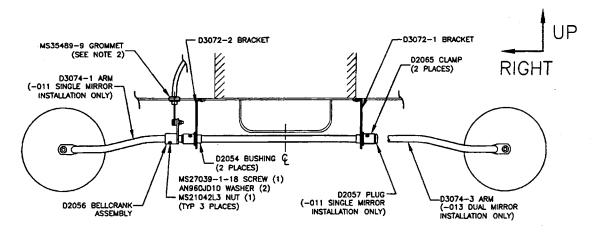


Figure 25-2 – View A: Looking Aft (D119-696-011/-013 Mirror Shown)

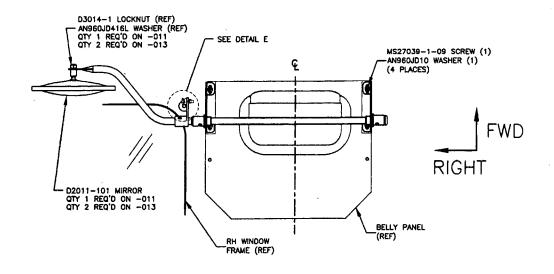


Figure 25-3 – View B: Looking Up (D119-696-011 Mirror Shown, -013 similar)

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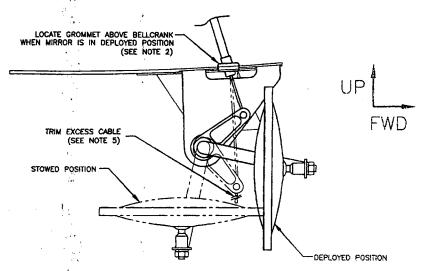


Figure 25-4 - Detail C: Side View of Mirror Deployment (D119-696-011/-013 Mirror Shown)

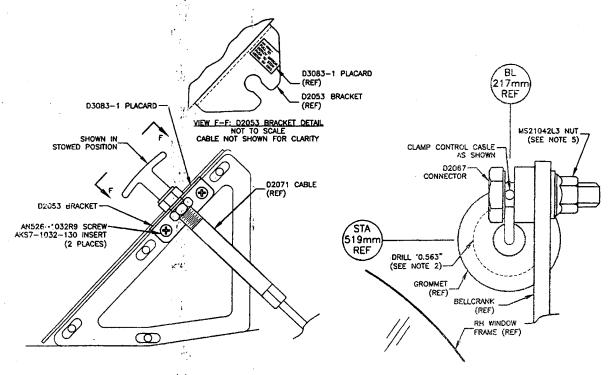


Figure 25-5 - Detail D Control Panel Attachment (D119 696-011/-013 Mirror Shown)

Figure 25-6 - Detail E Belicrank/Cable Attachment (D119-696-011/-013 Mirror Shown)

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